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**PVC CEMENT (PVC)**  
**Regular-Bodied Fast Set Adhesive**

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**ACE PVC CEMENT (PVC)** is a dauber-in cap, medium to fast setting, regular bodied cement for PVC pipes and fittings. Meets or exceeds ASTM D-2564. NSF Certified. **ACE PVC CEMENT (PVC)** is recommended for joining PVC pipe and fittings Type 1 and 11, Schedule 40 and 80 through 4" diameter.

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**FEATURES & BENEFITS**

- NSF Certified formula.
- Complies ASTM D2564.
- Hydrostatic Burst Strength 400psi/Lap Shear Strength 900 psi.

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**DIRECTIONS for USE:** Clean pipe thoroughly using **ACE PVC PRIMER/CLEANER (PVCP)**. Apply thin coat of **ACE PVC CEMENT (PVC)** to fitting, Apply liberal coat of cement to pipe using enough cement to fill any gaps in the joint. Assemble quickly while cement is still wet. Push pipe into fitting using 1/4 turning motion until pipe bottoms out. Hold pipe and fitting together for 30 seconds, wipe any excess off collar. Allow joint to set for 24-48 hours before applying pressure.

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**SAFETY:** If swallowed, do NOT induce vomiting. Drink large quantities of water and seek IMMEDIATE medical attention. For eye contact, flush with water for 15 minutes. If irritation persists, seek IMMEDIATE medical help. Read MSDS for complete safety information before using. **KEEP OUT OF THE REACH OF CHILDREN.**

C

**CAUTION:** Extremely Flammable liquid. Do not store near, heat, sparks or flame. Use in well-ventilated areas. Avoid prolonged breathing of vapor. Avoid skin/eye contact. Harmful if swallowed. Wash hands thoroughly after use. **KEEP OUT OF REACH OF CHILDREN.**

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**PHYSICAL PROPERTIES**

APPEARANCE	.....	Paste
COLOR	.....	Clear
pH	.....	N/A
SPECIFIC GRAVITY	.....	N/A
PACKAGING	.....	24x1/2 pint units/case 12x1 pint units/case

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Read Material Safety Data Sheet overleaf.

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